

## **Woodviking Pelletmaster**

Pellets are a renewable biofuel that uses wood (e.g. sawing and chipping) as raw materials. Wood is compressed into pellets which provide a dense and thermally efficient energy source.

Water circulation heating requires a pellet boiler, a pellet burner, a feeding screw, and a pellet tank. Pellets flow automatically from the tank through the feeding screw to the pellet burner heating the boiler. The boiler heats the house through a radiator or underfloor heating system. Hot domestic water is provided by a boilermounted hot water supply coil.

The best pellet heating can be provided by a designated pellet boiler as the design of the latter takes into account the following features of pellet heating: ashes from biofuel, boiler cleaning requirements, and sufficient hot water amount.

Woodviking Pelletmaster is a new generation heating boiler specially designed for pellet heating. The boiler features vertical convection ducting that ensures high efficiency and

effectively prevents ashes and soot from forming on firing surfaces from biofuel. The boiler also has enough space for ashes, thus, increasing ash removal frequency. The boiler can be easily cleaned through large hatches at the front and on top. Large water volume and an efficient copper comb coil in the boiler ensure sufficient hot domestic water generation.

Woodviking Pelletmaster is a suitable heating boiler for many houses, both newly-built and reconstructed, due to a large power range (15 to 30 kW). The boiler is equipped with a 6 kW tubular electric heater as a standard but a 13 kW model is also available as an option.

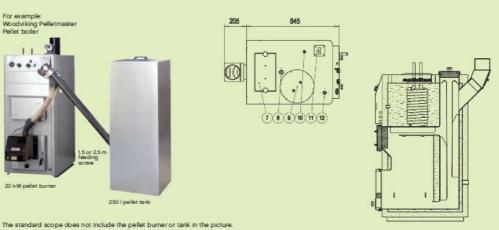
Woodviking Pelletmaster can even be wood-fired temporarily by using addititional equipment - a fire bar and hatches. If hot water consumption is particularly high we recommend installing a separate energy accumulator (e.g. GTV-500 I) with a boiler. The accumulator also makes it possible to use solar energy simultaneously with pellets.

www.woodviking.com

## Woodviking Pelletmaster: Technical data

Woodviking Pelletmaster provides high efficiency operation. Independent boiler tests in Sweden (Swedish Testing Institute) showed a capacity over 90% at 25 kW. Boiler operation and maintenance can be done at the front and on top. Sensors and instruments are located at a convenient height.

## Scope: Control panel 8 Connection point (tubular electric heater behind the panel) 0000 Maintenance hatch 4. Burner hatch Ash port R1/2° M-threaded drain connection 8. R1" F-threaded boil connection 1350 Hot water supply coil (flanged) Ø22 mm copper connections 10. R1/2° F-threaded sensor connection 11. R3/4° F-threaded mixing valve 12. R3/4° F-threaded draft regulator connection R1" F-threaded expansion connection Flue adapter (rotatable up and down) 700 15. Cleanout (to connect a draft equalizer) 16. Electr



Model	Boil Pellets	Boiler power, kW Pellets Wood Electric			Boiler dimensions, mm Height Width Depth			Furnace dimensions,mm Height Width Depth			Weigh kg	Design pressure, bar	Design temp., °C
Woodviking Pelletmaster	15-30	25	6 (13)	1360	600	840	750	290	480*	220	360	1,5	100

\*In case of pellet operation, the furnace depth is 480 mm. In case of wood operation - 380 mm. Stack recommendations: for a metal stack, min.  $\varnothing$ 150 mm; for a brick stack, min. 160x160 mm² (approx. 250 cm²). Height - min. 5 m

The additional adapter allows for up or down flue connection.

We reserve the right to modify design and dimensions.